

5/23

DART AEROSPACE LTD		Work Order:	23484
Description: Strut		Part Number:	D2562-003
04.09.27 CT 6.15 IP 04.09.27			
Drawing: D2562 Rev. B1 D2727 Rev. A1		Qty:	10

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.06.06	10
2	METAL	Punch 304/316/318-2B Seamless Tubing, 1/2" O.D. x 0.035" wall to length as per Dwg D2562 Batch <u>M17495</u>	2	05.06.21	10
3	METAL	Bend end as per Dwg D2562 Angle "D"	FF	05.06.21	10
4	METAL	Deburr	FF	05.06.21	10
5	QC	Inspect Level 5	AB	05.06.23	10
6A	FINISHING	Powder coat white (Ref. 4.3.5.2) as per QSI 005 4.3	MM	05.06.23	10
6B	QC3	Inspect powder coat	UL	05.06.24	10
7	STORES	Bag and Tag	DL	05/06/24	10
8	EXPEDITING	Close W/O 8.83 Inspect level 21 Cost / Part 9.34	JA	05.06.28	10
			JA	05/06/27	10

Rev	Date	Change	Revised By	Approved
A	97.03.05	New Issue	KS	
B	98.10.29	Updated material, drawing revision	KS	
C	99.06.16	Added Inspection, Re-format	DM	
D	02.04.15	Added dwg Rev.B1 and finish	NG	

RELEASED

02/04/15

RF
23.04.21

C2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

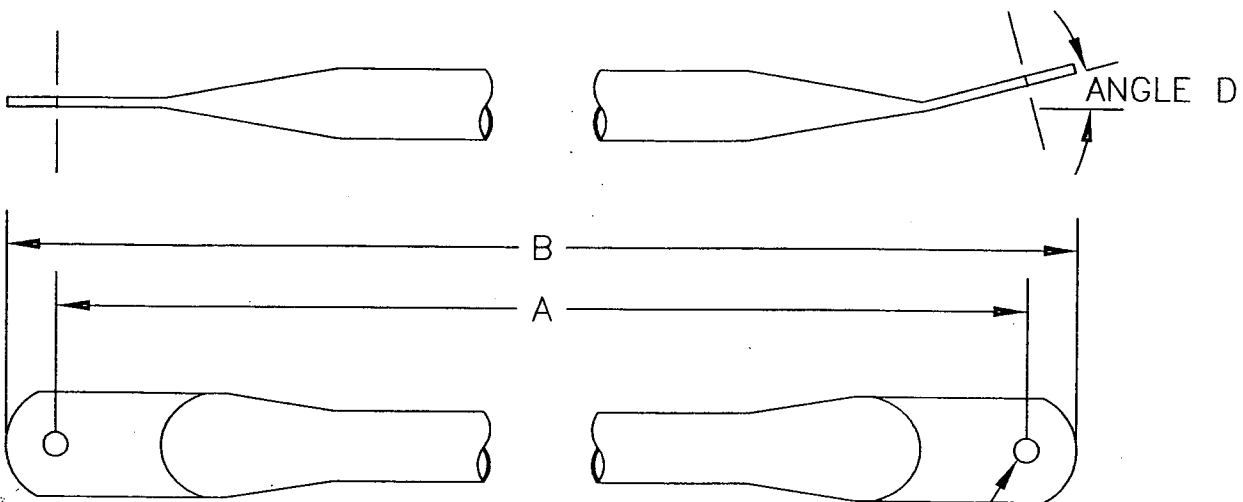
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD	
CP	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. D
		D2562	SHEET 1 OF 1
DATE	TITLE	SCALE	
05.05.18	STRUT	1:2	
A	96.05.01	NEW ISSUE	
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)	
C	02.06.05	ADD -005; ADD FINISH	
D	05.05.18	ADD -007/-011/-013; UPDATE -005	



"C" DIA TO BE OPENED MANUALLY
PUNCH ENDS PER SPEC CONTROL DRAWING D2727

PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

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WORK ORDER

NO. 23484

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035) ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED

05.05.27

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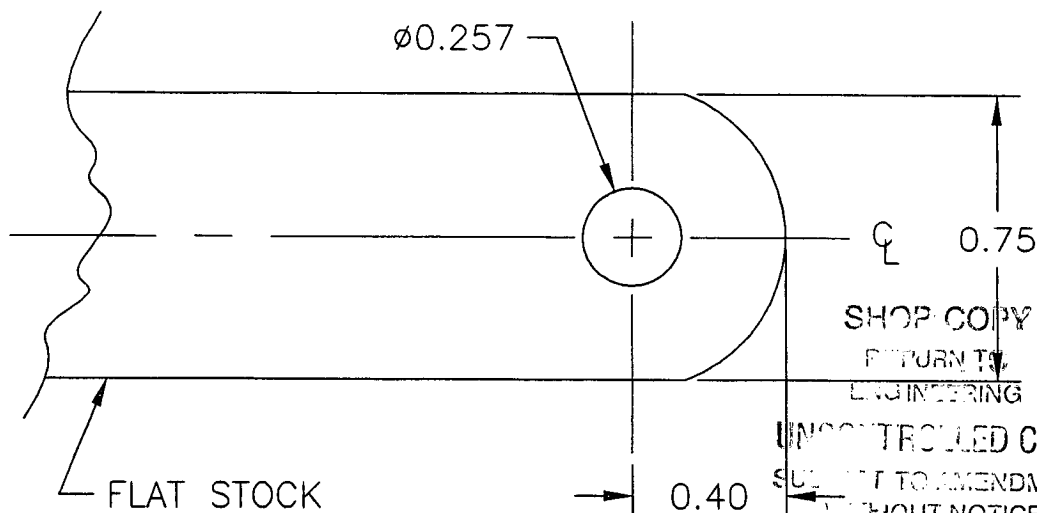
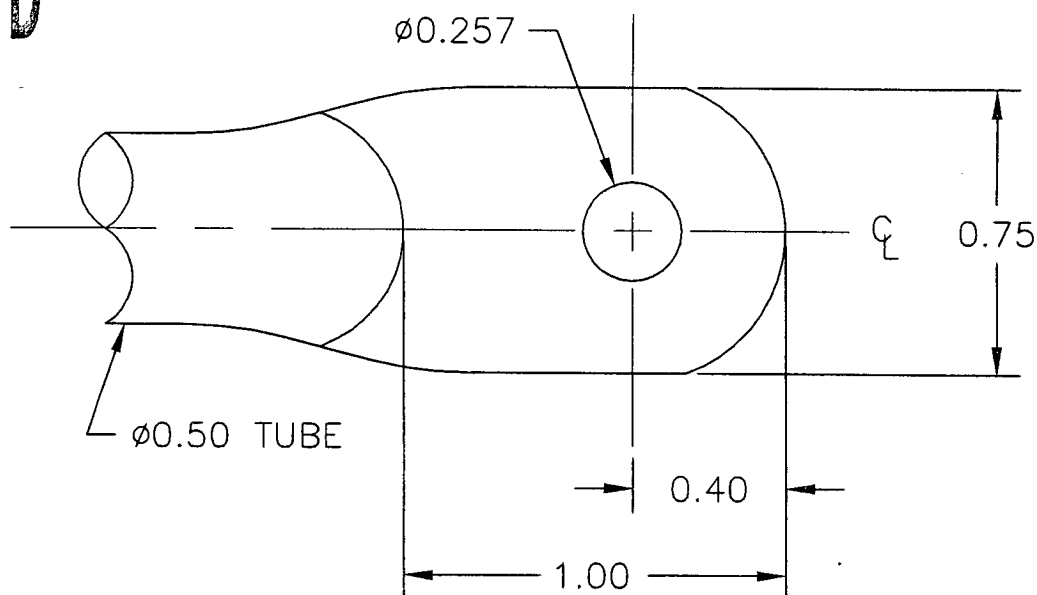
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DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>my</i>	APPROVED <i>CA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>#cp</i> 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE



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NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

MARK ORDER

NO. 23484

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 03, 2005
10:33 am

Work Order No : 0023484
Project Name : D2562-003
Project For : WK523
Work Order Type : Main
Main WO Number :
House Part Number : D2562-003
Description : Strut
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 06-03-05
Est Finish Date : 06-24-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00